

## SPECIFICATIONS

MODELS	STROKE LENGTH in. (mm)	FREE SPEED rpm	NOMINAL TAP CAPACITIES			HAND TAP CAPACITY	AIR CONSP† @ Working Speed		SOUND LEVEL dB(A)	GEAR REDUCTION
			Stnls. Steel Type 304	Mild Steel	Aluminum/ Brass		ft <sup>3</sup> /cycle	(L/cycle)		
<b>BANT-A-MATIC SERIES (Clutch-Type)</b>										
8246-D8-2	2.0 (51)	900		#8 (M6)	1/4 (M6)	No. 0-1/4"	15	(42)	77	Double
8246-D5-2	2.0 (51)	550		1/4 (M6)	1/4 (M6)**	(M1.6-M6)				Double
<b>PAR-A-MATIC SERIES (Clutch-Type)</b>										
8256-C14-2	2.0 (51)	1,450		#10 (M5)	1/4 (M6)		2.3	(65)	74	Double
8256-C8-2	2.0 (51)	850		5/16 (M8)	3/8	No. 0- 1/2"				Double
8256-C5-2	2.0 (51)	500		1/2 (M12)	1/2 (M12)	(M1.6-M12)				Double
<b>PAR-A-MATIC SERIES (Jaw-Type)</b>										
8257-A14-( )	2.0 (51)	1,450		#10 (M5)	1/4 (M6)		2.3	(65)	74	Double
8257-A8-( )	2.0 (51)	850		5/16 (M8)	3/8	No. 10-5/16"				Double
8257-A5-( )	2.0 (51)	500		1/2 (M12)	9/16 (M14)	(M4.5-M8)				Double

† Consumption in cubic feet during a typical 6 second cycle time. \*\*Tapping capacity is limited by the capacity of the tap chuck.  
NOTE: Performance data given at 90 PSI (6.2 bar) air pressure.

TOOL SERIES	AIR INLET	CONTROL PORTS	SPINDLE THREAD	RECOMMENDED HOSE SIZE	RECOMMENDED OPERATING PRESSURE
Bant-A-Matic	1/8" NPT male	1/8" NPT female	1/2"-20 male	1/4" ID	90 PSI (6.2 bar)
Par-A-Matic	1/4" NPT male	1/8" NPT female	1/2"-20 male	5/16" ID	90 PSI (6.2 bar)

## STANDARD EQUIPMENT

### Bant-A-Matic Series (Clutch-Type)

- 42123-1 Tapping Head Attachment
- 37431-1 No. 0-No. 10 Cap. Rubber Flex Collet Insert
- 37431-2 No. 10-1/4" Cap. Rubber Flex Collet Insert
- 47884 Pneumatic Controls Interface Kits\*
- Necessary Wrenches

### Par-A-Matic Series (Clutch-Type)

- 38021-4 Tapping Head Attachment
- 38036 No. 0-1/4" Cap. Rubber Flex Collet Insert
- 38036-1 No. 1/4-1/2" Cap. Rubber Flex Collet Insert
- 47884 Pneumatic Controls Interface Kits\*
- Necessary Wrenches

### Par-A-Matic Series (Jaw-Type)

- 34000-1 Tapping Head Attachment
- 31432 No. 10-5/16" Cap. Tap Chuck (See Model Identification Chart on page 20)
- 31427 No. 1/4 Cap. Tap Chuck (See Model Identification Chart on page 20)
- 32060 No. 1/4-5/8" Cap. Tap Chuck (See Model Identification Chart on page 20)
- 47884 Pneumatic Controls Interface Kits\*
- Necessary Wrenches

\*Contains (2) 6045 90° street elbows and (2) 9600 pilot bleeder valves.

## ACCESSORIES AT EXTRA COST

### Bant-A-Matic Series

- 40301-( ) Hydraulic Checks
- 39486 Flange Bracket
- 39485-1 Foot Bracket
- 45053 H.D. Foot Bracket
- 36042 Split-Block Clamp
- Service Kits

### Par-A-Matic Series

- 40591-( ) Hydraulic Checks
- 38877 Flange Bracket
- 38875-1 Foot Bracket
- 45055 H.D. Foot Bracket
- 35283 Split-Block Clamp
- Service Kits