

MODULAR AND CUSTOM-ENGINEERED ERGONOMIC WORKSTATIONS



ALL METAL DESIGNS, INC.



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Welcome to AMD's line of modular and custom-engineered ergonomic workstations and accessories. This catalog will introduce you to our extensive range of *Operator Adjustable*TM and fixed height workbenches, tables and special-function workstations. As you'll see, our approach involves utilizing both standard components and specialized accessories to meet your specific requirements. Most of our workstations are delivered fully assembled, ready to position and use immediately.

Please remember this catalog cannot show all possible workstation variations, or the custom design-and-build capability we've been providing our customers for over 30 years. It is intended to provide an overview of how we can help you meet the challenge of furnishing your facility with the very best value in high productivity workcenters.



Our 8-minute video demonstrates the unique features and benefits of *Operator Adjustable*TM Workstations.

Contact AMD today for your FREE copy.

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ERGONOMIC WORKSTATIONS: A GOOD BUSINESS DECISION... THAT'S BECOMING A BUSINESS REQUIREMENT

The 1990's were called the "decade of ergonomics" as thousands of U.S. companies redesigned their workplace environments to:

- *Improve productivity*
- *Reduce lost work days*
- *Meet governmental requirements.*

IMPROVE PRODUCTIVITY

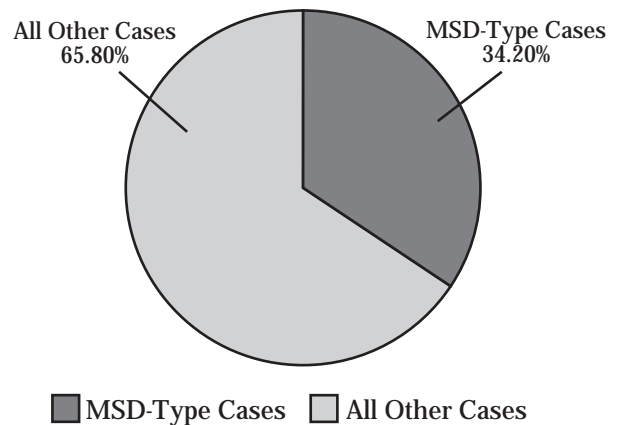
It has been demonstrated that providing employees with adjustable, ergonomically designed workstations can improve individual productivity by 20% or more. Lowering stress and fatigue improves product quality. Putting tools and components within easy reach facilitates workflow and reduces downtime.



REDUCE LOST WORK DAYS

Each year 1.8 million workers in the United States report work-related injuries such as carpal tunnel syndrome, tendonitis and other musculoskeletal disorders (MSDs). In 1999 over one-third of all cases involving injury or illness that resulted in lost workdays were attributable to MSD-type injuries...costing American companies billions of dollars. The indirect costs in lost-work time alone have been estimated at \$100 billion per year. The solution to these problems lies in designing ergonomically sound workplace environments. Employers can reduce many of these risks by using properly designed workstations and selecting appropriate tools and equipment for the job at hand. Employers that have implemented ergonomics programs have had great success in avoiding work related injuries, keeping employees on the job, and boosting productivity and workplace morale.

**Cases of Injury and Illness
Involving Lost Work Days (1999)**



Source: U.S. Bureau of Labor Statistics

MEET GOVERNMENT REQUIREMENTS

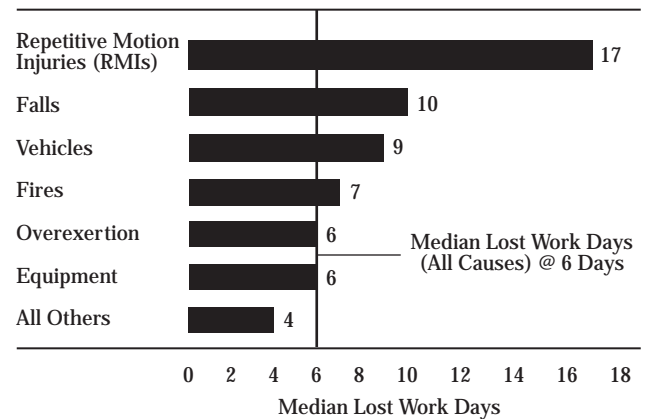
More than three-fourths of all states either have adopted, or are proposing, comprehensive standards governing hazards in the workplace. Although OSHA's adoption of a National Ergonomics Standard has been delayed indefinitely, important federal requirements (including those of the Americans With Disabilities Act) remain.

Failure to comply with these laws and regulations can be very costly and extremely disruptive. Properly designed adjustable workstations, when deployed in conjunction with appropriate tools and equipment, can be a cost-effective means of complying with these existing and emerging legal requirements.

In short, the case for ergonomic workstations has been made. However, questions remain as to: Which manufacturer can best meet the requirements posed by specific applications? Which products provide the best quality and longest useful life? Which design philosophy will provide the flexibility that's needed over time in order to minimize total investment by reducing or eliminating obsolescence?

For hundreds of U.S. companies the answers have been *AMD* and our wide range of modular and custom-engineered ergonomic workstations and accessories.

Lost Work Days Median/By Cause (1999)



Repetitive Motion Injuries (RMIs), with a median of 17 lost workdays per incident, led all causes...at almost three times the national median.

Source: U.S. Bureau of Labor Statistics

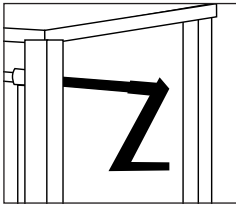


SEVEN REASONS TO CHOOSE *AMD* WORKSTATIONS

The popularity of *AMD* workstations can be traced to our unique approach to workplace design:

“Workstations must be adjustable to be truly ergonomic. They should be modular and upgradeable in design, so as to retain their value under changing conditions. Modifications to standard products that are needed to meet a customer’s specific requirements should be provided efficiently and economically.”

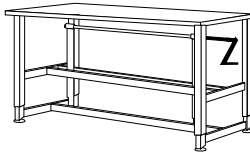
Based on this philosophy, *AMD* features products with the following advantages:



1. OPERATOR ADJUSTABILITY

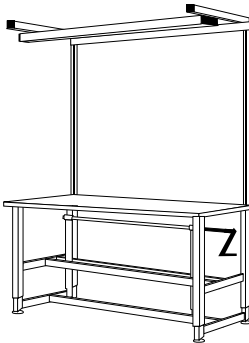
AMD offers three different types of height adjustment:

- Hand-Crank
- Electric
- Pin-In-Hole



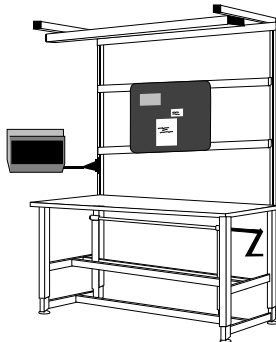
2. MODULAR DESIGN

All *AMD* tables and benches can be converted to complete workstations *at any time*, simply by adding upright/overhead frames and accessories. This modular and upgradeable approach provides the flexibility needed to meet changing job requirements efficiently and economically.



3. FEATURES AND DESIGN EXPERIENCE TO MEET EVERY WORKPLACE NEED

Whether your application is light or heavy-duty, or whether it involves production, assembly, or special functions (e.g. test and measurement or packaging and shipping), we offer the components, accessories, and design experience you will need. Specialized features such as tilt tops and oversized worksurfaces can be combined with standard components, such as air manifolds or swing arms, in designs that will optimize worker comfort and productivity – regardless of the task at hand.



4. HEAVY-DUTY CONSTRUCTION

The all-steel, fully-welded construction of *AMD* workstations require little or no maintenance in even the toughest environments. Our long-lasting powder-coat finishes are scratch-resistant and never flake. *AMD* workstations will enhance the appearance of your facility for years to come as they contribute to improved productivity and safety.

5. COMPLETE PRE-SHIPMENT ASSEMBLY

AMD units are shipped fully assembled and skidded, ready for use within minutes of delivery. Not only does this eliminate hours of costly set-up time, it ensures proper assembly and places the responsibility for overall quality where it belongs...on us.

6. FREE TRIAL OFFER

Compare the quality and features of *AMD* products against those of any competitor and you'll see why hundreds of companies in all industry sectors have determined that *AMD* products provide the best value. Then consider our Free Trial Offer. Try any of our standard products at your facility for a full 30 days without obligation. If you are not fully satisfied, return them to us within 30 days without obligation. There will be no charge of any kind. Your satisfaction is guaranteed.



7. SATISFIED CUSTOMERS IN EVERY INDUSTRY

One of the best reasons to consider *AMD* as your workstation supplier is our long and varied list of satisfied customers. They range from AT&T to Xerox and BMW to Zenith, from Fortune 500 giants to successful, small specialty businesses. It's worth noting that a good number of these firms have been our customers for many years, and are willing to share their opinion of *AMD's* products and services.

With all this in mind we invite you to review the standard *AMD* products in this catalog. Remember that we're always prepared to custom-engineer our workstations to accommodate special tooling or equipment requirements.

Give us a call or visit us on-line at...www.allmetal.com.

HOW TO DESIGN AN *AMD* WORKSTATION

Follow these six steps to design and equip an *Operator Adjustable*[™] Workstation that will meet your specific needs.

1. DETERMINE YOUR WEIGHT REQUIREMENTS

You should first determine how much weight the unit will be required to lift (i.e., the “dynamic lift capacity” you will need). Be sure to include the weight of all fixtures, components and tooling that will be positioned on the worksurface.



2. SELECT A BASE (Pg. 10-15)

Select one of our Pedestal, Four-Legged or NEW “Z” Bases

depending on your weight requirements, the size of worksurface needed, and the preferred method of adjustability (i.e. manual, electric). Our most popular and economical units are our AHT line of manually



adjusted workstations...which provide dynamic lift capacities of up to 600 lbs. If your application involves a dynamic lift capacity of 250 lbs. or less...you should consider our SLA-S-250 Models, which offer the convenience of push-button adjustability at a very reasonable cost.

3. ADD BASE OPTIONS (Pg. 16-17)

In addition to either manual or electric drives, *AMD's Operator Adjustable*[™] Workstations can be equipped with a number of options such as tilt tops, footrest, and casters. (All base options must be incorporated into units as they are built, and therefore must be specified at the time the initial order is placed).

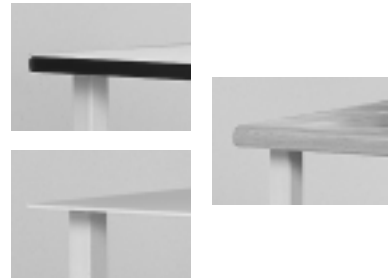


4. CHOOSE A WORKSURFACE (P. 19)

AMD's standard worksurfaces include:

- 1-1/8" High-Pressure Laminate (either square or bullnose edging)
- 1-3/4" Maple (bullnose on front edge only)
- 1/4" Steel (powder coated)

Special worksurfaces (e.g. ESD; UHMW) are also available.



5. SELECT AN UPRIGHT OR OVERHEAD FRAME FOR ACCESSORIES (P. 20-21)

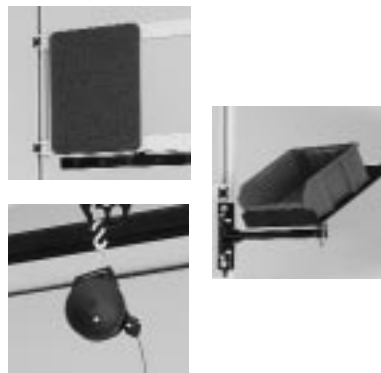
The selection of an upright or overhead frame depends on the number and type of tools and accessories that will be needed. (Overhead frames are required when tools are used with balancers, or when overhead lighting is required. Upright frames can be used to accommodate accessories such as bin rails, tack boards and electric bars.) All AMD bases are designed with receiver pockets, which permit the addition or substitution of either upright or overhead frames at any time.



6. SELECT APPROPRIATE ACCESSORIES (Pg. 22-31)

AMD's most popular accessories include:

- Overhead Tool Rail
- Overhead Lighting
- Tack Boards
- Parts Bin Boards and Parts Bin Rails
- Electric Bars (120 Volt)
- Upper and Lower Shelves



Remember...you can take advantage of our 30-years of design experience by simply giving us a call...or sending us a picture, digital photo or sketch of your application. We'll respond with a quote...usually within 24 hours.

MANUAL BASES

Dynamic Lift Capacity = The maximum amount of weight the workstation can lift.

Static Weight Capacity = The maximum amount of weight the unit can hold while stationary.

SINGLE PEDESTAL BASE

No.	Model # 500 Lbs. Dyn. Lift Cap. 1,500 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
1	APT-1	24" x 24" 24" x 30" 24" x 36" 30" x 30" 30" x 36"	Beige	63

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 7 Gauge (3/16") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple, Or Steel
- 16" x 16" Base Can Be Bolted To The Floor



Model APT-1

SINGLE PEDESTAL H-BASE

No.	Model # 400 Lbs. Dyn. Lift Cap. 1,200 Lbs. Stat. Wt. Cap.	No.	Model # 500 Lbs. Dyn. Lift Cap. 1,500 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
	Lift mechanism set at the rear. Chair and wheelchair accessible.		Lift mechanism centered.			
2	APT-HA-1	6	APT-H-1	30" x 36"	Beige	104
3	APT-HA-2	7	APT-H-2	30" x 48"		115
4	APT-HA-3	8	APT-H-3	36" x 36"		108
5	APT-HA-4	9	APT-H-4	36" x 48"		119
Note: APT-HA Models Accommodate Drawers		Note: APT-H Models <u>Do Not</u> Accommodate Drawers				

- Height Adjustable – 12" Range (Approx. 30" to 42")
- Front Adjustment Standard (Side Adjustment Also Available At No Charge – Please Specify)
- 7 Gauge (3/16") and 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories



Model APT-HA-2



Model APT-H-2

DUAL PEDESTAL H-BASE

No.	Model # 500 Lbs. Dyn. Lift Cap. 1,500 Lbs. Stat. Wt. Cap.	No.	Model # 600 Lbs. Dyn. Lift Cap. 1,800 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
	Lift mechanism set at the rear. Chair and wheelchair accessible.		Lift mechanism centered.			
10	APT-2-2	18	APT-1-2	30" x 48"	Beige	138
11	APT-2-3	19	APT-1-3	30" x 60"		152
12	APT-2-4	20	APT-1-4	30" x 72"		166
13	APT-2-5	21	APT-1-5	30" x 84"		180
14	APT-2-7	22	APT-1-7	36" x 48"		158
15	APT-2-8	23	APT-1-8	36" x 60"		170
16	APT-2-9	24	APT-1-9	36" x 72"		182
17	APT-2-10	25	APT-1-10	36" x 84"		194
Note: APT-2 Models Accommodate Drawers		Note: APT-1 Models <u>Do Not</u> Accommodate Drawers				



Model APT-1-3

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 7 Gauge (3/16") and 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories

ADJUSTABLE TABLE BASE

No.	Model # 500 Lbs. Dyn. Lift Cap. 1,500 Lbs. Stat. Wt. Cap.	No.	Model # 600 Lbs. Dyn. Lift Cap. 1,800 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
	Lift mechanism set at the rear. Chair and wheelchair accessible.		Lift mechanism centered.			
26	AHT-2-1	36	AHT-1-1	30" x 36"	Beige	116
27	AHT-2-2	37	AHT-1-2	30" x 48"		125
28	AHT-2-3	38	AHT-1-3	30" x 60"		134
29	AHT-2-4	39	AHT-1-4	30" x 72"		171
30	AHT-2-5	40	AHT-1-5	30" x 84"		178
31	AHT-2-6	41	AHT-1-6	36" x 36"		122
32	AHT-2-7	42	AHT-1-7	36" x 48"		134
33	AHT-2-8	43	AHT-1-8	36" x 60"		143
34	AHT-2-9	44	AHT-1-9	36" x 72"		177
35	AHT-2-10	45	AHT-1-10	36" x 84"		192
Note: AHT-2 Models Accommodate Drawers and Shelves		Note: AHT-1 Models <u>Do Not</u> Accommodate Drawers and Shelves				



Model AHT-2-3

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories

MANUAL BASES

Dynamic Lift Capacity = The maximum amount of weight the workstation can lift.

Static Weight Capacity = The maximum amount of weight the unit can hold while stationary.

SINGLE PEDESTAL DELTA BASE

No.	Model # 500 Lbs. Dyn. Lift Cap. 1,500 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
46	AWS-1	30" x 48" and 36" x 48"	Beige	165

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 7 Gauge (3/16") and 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories



Model AWS-1

DUAL PEDESTAL DELTA BASE

No.	Model # 1,000 Lbs. Dyn. Lift Cap. 3,000 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
47	AWS-2-2	30" x 48" and 36" x 48"	Beige	204
48	AWS-2-3	30" x 60" and 36" x 60"		219
49	AWS-2-4	30" x 72" and 36" x 72"		234
50	AWS-2-5	30" x 84" and 36" x 84"		249

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 7 Gauge (3/16") and 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories



Model AWS-2-2

STATIONARY BASES

PIN-IN-HOLE BASE

No.	Model # 2,000 Lbs. Cap.	Fits Top	Color	Wt. Lbs.
51	PIH-1	30" x 30" To 36" x 72"	Beige	55

- Height Adjustable - 8" Range (Approximately 29" to 37")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces - Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories



Model PIH-1 Shown With WLM-1 Worksurface

FIXED HEIGHT BASE

No.	Model # 2,500 Lbs. Cap.	Fits Top	Color	Wt. Lbs.
52	FHT-1-1	30" X 36"	Beige	59
53	FHT-1-2	30" X 48"		63
54	FHT-1-3	30" X 60"		67
55	FHT-1-4	30" X 72"		106
56	FHT-1-5	30" X 84"		116
57	FHT-1-6	36" X 36"		62
58	FHT-1-7	36" X 48"		66
59	FHT-1-8	36" X 60"		70
60	FHT-1-9	36" X 72"		109
61	FHT-1-10	36" X 84"		119



Model FHT-1-2

- Base Height - 35"
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces - Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories

ELECTRICAL BASES

Dynamic Lift Capacity = The maximum amount of weight the workstation can lift.

Static Weight Capacity = The maximum amount of weight the unit can hold while stationary.

"Z" BASES – SINGLE ACTUATOR

NEW

No.	Stationary Uprights Model # 250 Lbs. Dyn. Lift Cap. 500 Lbs. Stat. Wt. Cap.	No.	Stationary Uprights Model # 750 Lbs. Dyn. Lift Cap. 800 Lbs. Stat. Wt. Cap.	No.	Moveable Uprights Model # 500 Lbs. Dyn. Lift Cap. 800 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
62	SLA-S-250-1	64	SLA-S-750-1	66	SLA-M-500-1	30" or 36" x 36"	Beige	141
63	SLA-S-250-2	65	SLA-S-750-2	67	SLA-M-500-2	30" or 36" x 48"		155
Note: 2/3" Per Second Adjustment		Note: 1/3" Per Second Adjustment		Note: 2/3" Per Second Adjustment				



Model SLA-S-250-1
With Stationary Uprights

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- All Units Include Base & Electric Drive
- Hi-Lo Targets Standard
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories



Model SLA-M-500-1
With Moveable Uprights

"Z" BASES – DUAL ACTUATORS

NEW

No.	Stationary Uprights Model # 500 Lbs. Dyn. Lift Cap. 1,000 Lbs. Stat. Wt. Cap.	No.	Stationary Uprights Model # 1,500 Lbs. Dyn. Lift Cap. 2,000 Lbs. Stat. Wt. Cap.	No.	Moveable Uprights Model # 1,000 Lbs. Dyn. Lift Cap. 1,500 Lbs. Stat. Wt. Cap.	Fits Top	Color	Wt. Lbs.
68	DLA-S-500-1	73	DLA-S-1500-1	78	DLA-M-1000-1	30" or 36" x 36"	Beige	148
69	DLA-S-500-2	74	DLA-S-1500-2	79	DLA-M-1000-2	30" or 36" x 48"		166
70	DLA-S-500-3	75	DLA-S-1500-3	80	DLA-M-1000-3	30" or 36" x 60"		184
71	DLA-S-500-4	76	DLA-S-1500-4	81	DLA-M-1000-4	30" or 36" x 72"		202
72	DLA-S-500-5	77	DLA-S-1500-5	82	DLA-M-1000-5	30" or 36" x 84"		220
Note: 1/3" Per Second Adjustment		Note: 1/3" Per Second Adjustment		Note: 1/3" Per Second Adjustment				



Model DLA-S-500-2
With Stationary Uprights

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- All Units Include Base & Electric Drive
- Hi-Lo Targets Standard
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories



Model DLA-M-1000-2
With Moveable Uprights

AHT BASES – DUAL ACTUATORS

NEW

No.	Model #	No.	Model #	Fits Top	Color	Wt. Lbs.
	600 Lbs. Dyn. Lift Cap. 1,200 Lbs. Stat. Wt. Cap.		1,500 Lbs. Dyn. Lift Cap. 1,800 Lbs. Stat. Wt. Cap.			
83	AHT-OED-600-1	95	AHT-OED-1500-1	30" x 36"	Beige	100
84	AHT-OED-600-2	96	AHT-OED-1500-2	30" x 48"		106
85	AHT-OED-600-3	97	AHT-OED-1500-3	30" x 60"		112
86	AHT-OED-600-4	98	AHT-OED-1500-4	30" x 72"		149
87	AHT-OED-600-5	99	AHT-OED-1500-5	30" x 84"		162
88	AHT-OED-600-6	100	AHT-OED-1500-6	30" x 96"		175
89	AHT-OED-600-7	101	AHT-OED-1500-7	36" x 36"		106
90	AHT-OED-600-8	102	AHT-OED-1500-8	36" x 48"		112
91	AHT-OED-600-9	103	AHT-OED-1500-9	36" x 60"		118
92	AHT-OED-600-10	104	AHT-OED-1500-10	36" x 72"		155
93	AHT-OED-600-11	105	AHT-OED-1500-11	36" x 84"		168
94	AHT-OED-600-12	106	AHT-OED-1500-12	36" x 96"		181
Note: 2/3" Per Second Adjustment			Note: 1/3" Per Second Adjustment			



Model AHT-OED-600-2

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories

AHT BASES – QUAD ACTUATORS

NEW

No.	Model #	Fits Top	Color	Wt. Lbs.
	2,500 Lbs. Dyn. Lift Cap. 3,000 Lbs. Stat. Wt. Cap.			
107	AHT-OED-2500-1	30" X 36"	Beige	106
108	AHT-OED-2500-2	30" X 48"		112
109	AHT-OED-2500-3	30" X 60"		118
110	AHT-OED-2500-4	30" X 72"		155
111	AHT-OED-2500-5	30" X 84"		168
112	AHT-OED-2500-6	30" X 96"		181
113	AHT-OED-2500-7	36" X 36"		112
114	AHT-OED-2500-8	36" X 48"		118
115	AHT-OED-2500-9	36" X 60"		155
116	AHT-OED-2500-10	36" X 72"		161
117	AHT-OED-2500-11	36" X 84"		174
118	AHT-OED-2500-12	36" X 96"		187

Note: 1/3" Per Second Adjustment



Model AHT-OED-2500-4

- Height Adjustable – 12" Range (Approx. 30" to 42")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Add Worksurfaces – Laminate, Maple Or Steel
- Accepts Workstation Frames/Accessories

BASE OPTIONS

THE OPTIONS LISTED BELOW ARE FACTORY INSTALLED TO INSURE PROPER PERFORMANCE.
THEY MUST BE SPECIFIED AT THE TIME BASES ARE ORDERED.

AHT ELECTRIC DRIVE

No.	Model #	Lift Capacity	Wt. Lbs.
119	OED-600-LA	600 Lbs.	17
120	OED-1500-LA	1,500 Lbs.	17
121	OED-2500-LA*	2,500 Lbs.	28



- For Use On AHT Bases Only
- Height Adjustable – 12" Range (Approx. 30" to 42")
- Two 1/10 HP – 110 Volt – Converted to DC Power – Linear Actuators
- *Model OED-2500-LA has Four 1/10 HP – 110 Volt – Converted to DC Power – Linear Actuators

PEDESTAL ELECTRIC DRIVE

No.	Model #	Wt. Lbs.
	600 Lbs. Dyn. Lift Cap	
122	OED-2A	15



- For Use On AMD Pedestal Bases Only
- Height Adjustable – 12" Range (Approx. 30" to 42")
- 1/8 HP – 90 Volt DC Motor

FOOTSWITCH

No.	Model #	Wt. Lbs.
123	OFS-1	1.5



- For Use With Pedestal Electric Drive (OED-2A)

CASTERS

No.	Model #	No.	Model #	Type	Wt. Lbs.
	Standard Mount		Retractable Mount		
124	OFC-2	126	OFC-3	Fixed	8
125	OSC-2	127	OSC-3	Swivel/Locking	10



OFC-2



OSC-2

Standard Mount – Casters always engaged.



OSC-3

Retractable Mount – Casters engage when table is adjusted to its lowest position.



TILT TOP DRIVE

No.	Model #	Lift	Color	Wt. Lbs.	Available On
128	OTT-1-1	Manual	Beige	34	All Models
129	OTT-1-1-P	Pin-In-Hole		34	All Models
130	OTT-1-1-E	Electric		54	Single Peds & "Z" Workstations
131	OTT-1-2-E	Electric		59	Dual Peds & AHT Models



- *Worksurfaces Tilt Up To 45°*
- *Use With Any AMD Worksurface*
- *Manual Crank On Side Only*
- *Standard 2" Lip*

RIGHT ANGLE DRIVE (HEAVY DUTY)

No.	Model #	Wt. Lbs.
	<i>1,000 Lbs. Dyn. Lift Cap*</i>	
132	ORA-1	2



- *For All Adjustable Models Other Than APT-1*
 - *Permits Height Adjustment From Front Of Unit*
- *Lift capacity limited to that of Base selected.*

RIGHT ANGLE DRIVE (LIGHT DUTY)

No.	Model #	Wt. Lbs.
	<i>300 Lbs. Dyn. Lift Cap*</i>	
133	ORA-3	5



- *For All Adjustable Models Other Than APT-1*
 - *Permits Height Adjustment From Front Of Unit*
- *Lift capacity limited to that of Right Angle Drive*

ADJUSTABLE FOOTREST

TABLES AND WORKSTATIONS

No.	Model #	Size	Color	Wt. lbs.
134	OAF-1-1	36"W	Beige	12
135	OAF-1-2	48"W		16
136	OAF-1-3	60"W		20
137	OAF-1-4	72"W		24
138	OAF-1-5	84"W		28



- *Footrest Is Welded To The Base*
- *Fully Adjustable For Operator Comfort*
- *For AHT and AWS Models Only*

Note: *Freestanding Footrest also available. See page 25.*

RETRO-LIFT KITS

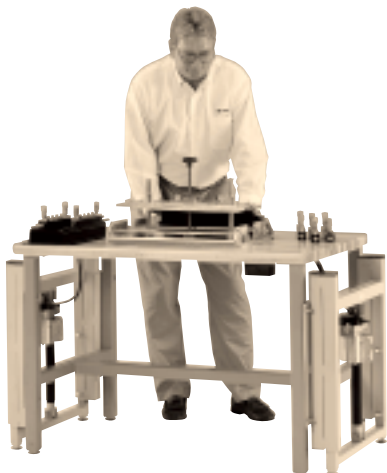
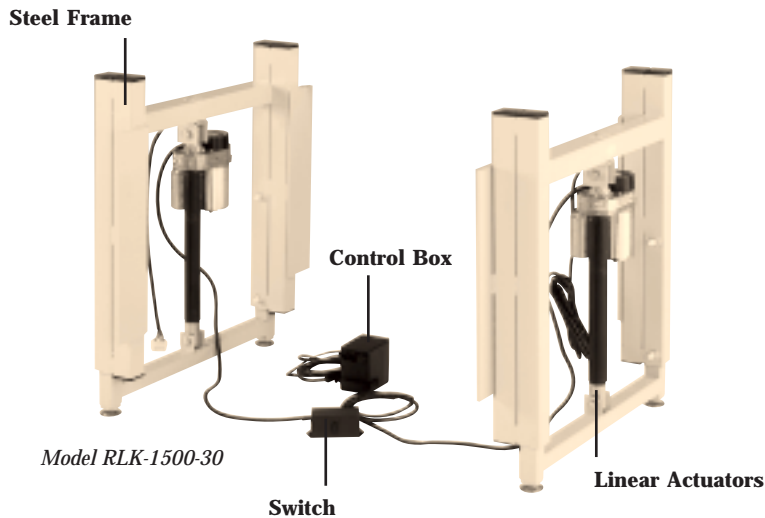
Dynamic Lift Capacity = The maximum amount of weight the workstation can lift.

RETRO-LIFT KITS

NEW

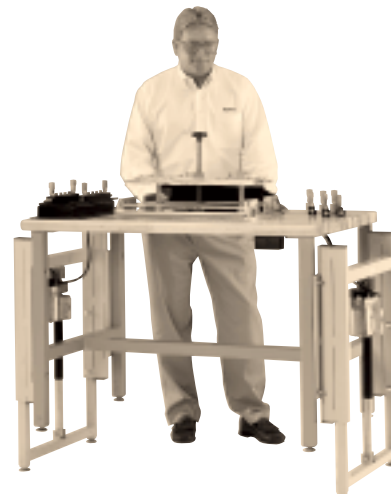
No.	Model # 600 Lbs. Dyn. Lift Cap	Wt. Lbs.	No.	Model # 1,500 Lbs. Dyn. Lift Cap	Wt. Lbs.	No.	Model # 2,500 Lbs. Dyn. Lift Cap	Wt. Lbs.	Dimension	Color
139	RLK-600-30	140	141	RLK-1500-30	140	143	RLK-2500-30	152	30" D	Beige
140	RLK-600-36	143	142	RLK-1500-36	143	144	RLK-2500-36	155	36" D	
Note: 2/3" Per Second Adjustment. Two Linear Actuators.			Note: 1/3" Per Second Adjustment. Two Linear Actuators.			Note: 2/3" Per Second Adjustment. Four Linear Actuators.				

- Height Adjustable – 12" Range (Approx. 30" to 42")
- Custom Starting Heights Available
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- 110 Volt – Converted to CD Power



Push-Button Adjustability

- ▲ Ergonomic Design
- ▼ Easy Installation



WORKSURFACES

SQUARE FOOT MEASUREMENTS

Inches	30" W	36" W	48" W	60" W	72" W	84" W
30" D	6.25 SQ. FT.	7.5 SQ. FT.	10 SQ. FT.	12.5 SQ. FT.	15 SQ. FT.	17.5 SQ. FT.
36" D	7.5 SQ. FT.	9 SQ. FT.	12 SQ. FT.	15 SQ. FT.	18 SQ. FT.	21 SQ. FT.

- *Width in Inches x Depth in Inches Divided by 144 = Square Feet*
- *Minimum Charge Based on 24" x 24"*

LAMINATE WORKSURFACES

No.	Model #	Type	Color	Wt. Lbs.
900-913	WLM-1	Laminate - Standard	Beige	5/SQ.FT.
914-927	WLM-2	Laminate - Bullnose		
928-941	WES-2	Laminate E.S.D. - Bullnose		

- *Sturdy 1 1/8" Construction With High Pressure Laminate*
- *Fully Backed To Prevent Warping*
- *"T" Molding Provides A Smooth Durable Edge*

Note: *Add size designation to Model# when ordering
(e.g. Model# WLM-1-30x72).*



MAPLE WORKSURFACE

No.	Model #	Color	Wt. Lbs.
942-955	WMP-1	Natural	6.2/SQ.FT.

- *1 3/4" Hard Maple*
- *Bullnose Front Edge*

Note: *Add size designation to Model# when ordering
(e.g. Model# WMP-1-30x72).*



STEEL WORKSURFACE

No.	Model #	Color	Wt. Lbs.
956-969	WST-1	*Beige	10/SQ.FT.

- *1/4" Steel - Securely Bolted To Base*
- *Ideal For Heavy Duty Tasks*
- *Durable Powder Coat Finish*
- * *Unless ordered otherwise*

Note: *Add size designation to Model# when ordering
(e.g. Model# WST-1-30x72).*



FRAMES AND COLUMNS

OVERHEAD WORKSTATION FRAME

No.	Model #	Color	Wt. Lbs.
145	FOH-2 (Single Sided)	Beige	27
146	FOH-2-DS (Double Sided)		47

- Extends Over Worksurface To Mount Overhead Accessories
 - Height 51" Above Base – 59" Overall
 - 11 Gauge (3/16") Welded Steel Construction
 - Durable Powder Coat Finish
- Note:** Requires cross bars or other accessories to stabilize frame.



UPRIGHT FRAME

No.	Model #	Color	Wt. Lbs.
147	FUR-2 (Single Sided)	Beige	17
148	FUR-2-DS (Double Sided)		33

- Used To Mount Accessories Above A Worksurface
 - Height 51" Above Base – 59" Overall
 - 11 Gauge (3/16") Welded Steel Construction
 - Durable Powder Coat Finish
- Note:** Requires cross bars or other accessories to stabilize frame.

OVERHEAD WORKSTATION FRAME KIT

No.	Model #	Size	Color	Useable Width Between Uprights	Wt. Lbs.
149	FOK-1-1 (Single Sided)	36"	Beige	30"	50
150	FOK-1-1-DS (Double Sided)	36"		30"	65
151	FOK-1-2 (Single Sided)	48"		42"	56
152	FOK-1-2-DS (Double Sided)	48"		42"	71
153	FOK-1-3 (Single Sided)	60"		54"	62
154	FOK-1-3-DS (Double Sided)	60"		54"	77
155	FOK-1-4 (Single Sided)	72"		66"	68
156	FOK-1-4-DS (Double Sided)	72"		66"	83
157	FOK-1-5 (Single Sided)	84"		78"	74
158	FOK-1-5-DS (Double Sided)	84"		78"	89



Includes:

- Overhead Frame
- Universal Cross Bar
- Overhead Track
- Balancer Trolley

TABLE MOUNTED COLUMN

No.	Model #	Color	Wt. Lbs.
159	FTC-1	Beige	22

- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Retrofit Existing Units
- Mount Accessories Front And Back
- Includes Surface Mount Receiver



FLOOR COLUMN

No.	Model #	Color	Wt. Lbs.
160	FFC-1	Beige	32

- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Freestanding For Use Over Existing Worksurfaces Or Conveyors
- Mount Accessories Front And Back
- 94" Overall Height
- Includes Floor Mount Receiver And Table/Conveyor Stabilizer Bracket

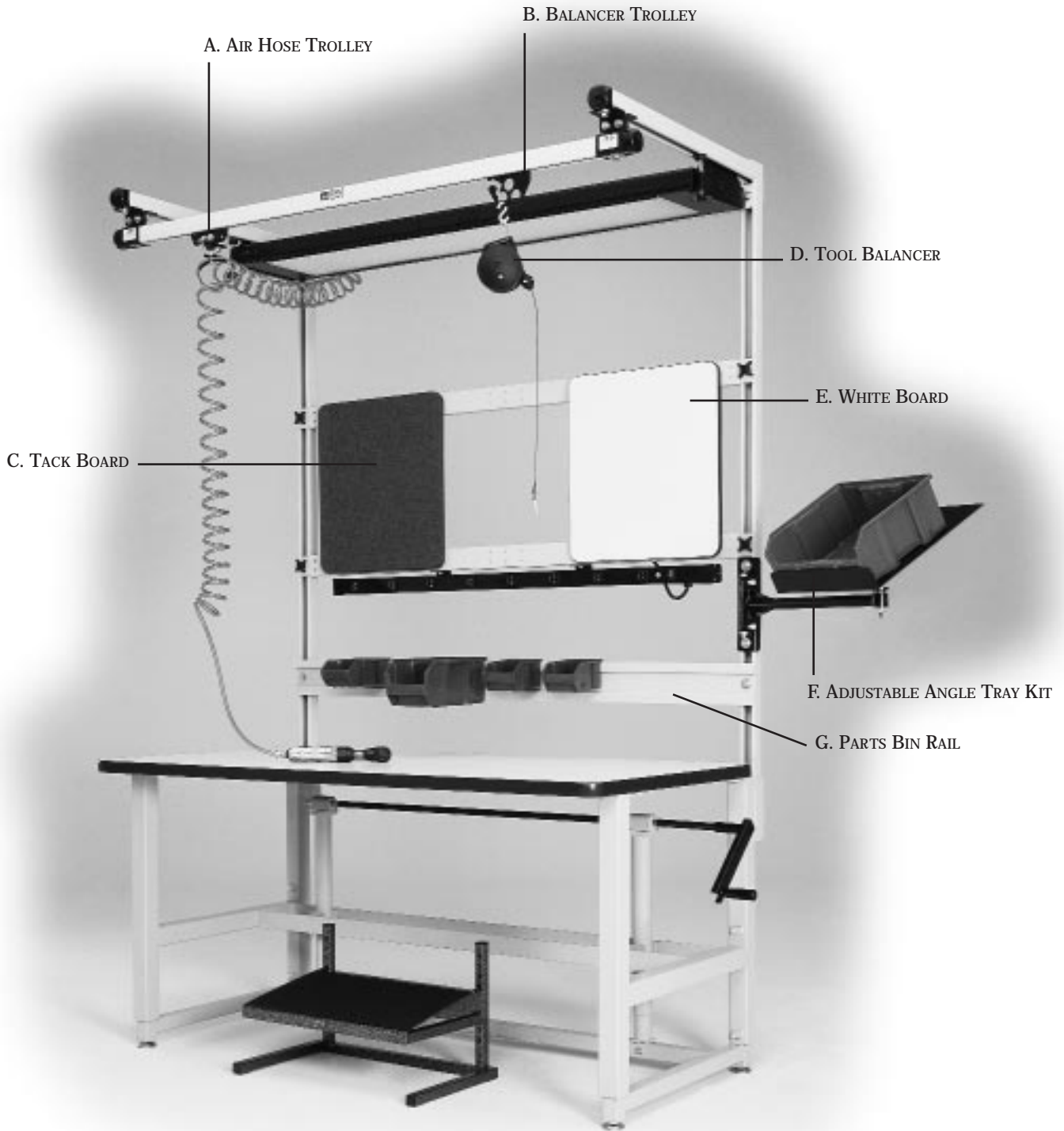
SURFACE MOUNT RECEIVERS

No.	Model #	Color	Wt. Lbs.
161	FSM-1	Beige	8

- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Retrofit Existing Units With FOH-2 And FUR-2 Frames (P. 20)
- Bolts To Table Top
- Sold In Pairs



ACCESSORIES



A. AIR HOSE TROLLEY

- Ball Bearing Wheels
- 50 Lb. Capacity

No.	Model #	Color	Wt. Lbs.
162	XAT-1	Black	2

AIR LINE END STOP (Not Shown)

- Up To 50 Lb. Capacity

No.	Model #	Color	Wt. Lbs.
163	XAS-1	Black	.5

AIR MANIFOLD

- 4 - 3/8" N.P.T. Threaded Female Outlets (Standard)



No.	Model #	Size	Color	Wt. Lbs.
164	XAM-1-1	36"	Black	6
165	XAM-1-2	48"		8
166	XAM-1-3	60"		9
167	XAM-1-4	72"		12
168	XAM-1-5	84"		14

B. BALANCER TROLLEY

- Ball Bearing Wheels
- 50 Lb. Capacity

No.	Model #	Color	Wt. Lbs.
169	XBT-2	Black	1

C. TACK BOARD

- Mounts On Two Universal Cross Bars
- Note:** Universal Cross Bars Sold Separately (Pg. 25)

No.	Model #	Size	Color	Wt. Lbs.
170	XTB-1-1	17"X19"	Black	4
171	XTB-1-2	26"X19"		5.5

D. TOOL BALANCER

- Molded Nylon Housing
- Hand-Operated Spring/Push Button Tension Release
- Adjustable Cable Stop And Lower Safety Tool Hook

No.	Model #	Tool Wt. Lbs.	Color	Wt. Lbs.
172	BD-01	0.5 - 1.5	Black	1
173	BD-03	1.5 - 3.0		1
174	BD-05	3.0 - 5.0		1

E. WHITE BOARD

- Mounts On Two Universal Cross Bars
- Universal Cross Bars Sold Separately (Pg. 25)
- Use With Erasable Markers

No.	Model #	Size	Color	Wt. Lbs.
175	XWB-1-1	17"x19"	White	5.5
176	XWB-1-2	26"x19"		10.5

F. ADJUSTABLE ANGLE TRAY KIT

- Angle Adjusts to 90°
- Use As Blueprint Stand, Tote Tray Or Flat Tray
- Includes Swing Arm

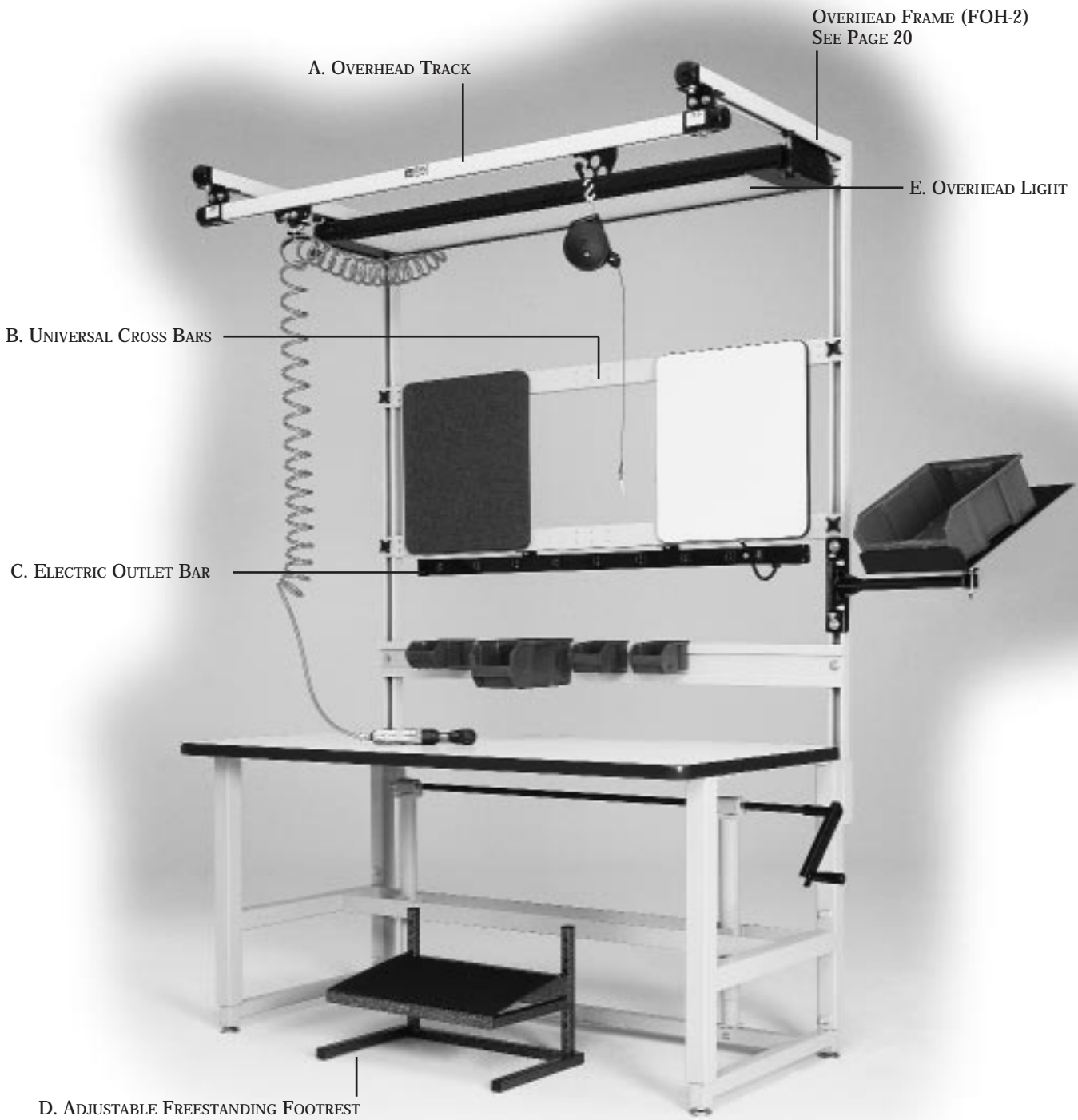
No.	Model #	Size	Color	Wt. Lbs.
177	XTA-3	17"Wx19"Dx2"Lip	Black	15.5

G. PARTS BIN RAIL

- Accepts Storage Bins (P. 29)

No.	Model #	Fits Size	Color	Wt. Lbs.
178	XBR-2-1	36"	Beige	2
179	XBR-2-2	48"		4
180	XBR-2-3	60"		8
181	XBR-2-4	72"		10
182	XBR-2-5	84"		14

ACCESSORIES





A. OVERHEAD TRACK

- Use To Mount Balancers - Reels - Trolleys
- Easily Positions Anywhere On Overhead Frame
- Includes All Mounting Brackets, Stops, And End Caps
- 50 Lb. Weight Capacity

No.	Model #	Fits Size	Color	Wt. Lbs.
183	XHT-1-1	36"	Beige	8
184	XHT-1-2	48"		11
185	XHT-1-3	60"		12
186	XHT-1-4	72"		14
187	XHT-1-5	84"		16

B. UNIVERSAL CROSS BARS

- Pre-Drilled Holes Accept Standard Accessories
- Fully Adjustable (Knobs Included)
- Sold In Pairs

No.	Model #	Size	Useable Width Between Uprights	Color	Wt. Lbs.
188	XCB-2-1	36"	30"	Beige	8
189	XCB-2-2	48"	42"		10
190	XCB-2-3	60"	54"		12
191	XCB-2-4	72"	66"		18
192	XCB-2-5	84"	78"		20

C. ELECTRIC OUTLET BAR

- Eight Outlets Of 120 Volt Grounded Power
- Lighted On/Off Switch
- Circuit Breaker Protection
- Mounts On One Universal Cross Bar*

No.	Model #	Size	Color	Wt. Lbs.
193	XEB-3-1	24"	Black	3
194	XEB-3-2	48"		4

Note: Universal Cross Bars (XCB-2) Are Sold Separately Above

D. ADJUSTABLE FREESTANDING FOOTREST

- Non-Skid Surface – Tilted 10°
- Height Adjustable – 8" Range

No.	Model #	Size	Color	Wt. Lbs.
195	XFR-2	20"W x 11"D x 13"H	Silvervein	14.5

E. OVERHEAD LIGHT

- Four Lamps With High-Low Switch, Reflector, And Lens
- Quick And Easy Repositioning
- Evenly Lights Entire Worksurface

Note: The 84" Light Is Actually A 72" Light Supported By Special Brackets.

No.	Model #	Size	Color	Wt. Lbs.
196	XLT-2-1	36"	Black	23.5
197	XLT-2-2	48"		26
198	XLT-2-3	60"		29
199	XLT-2-4	72"		34
200	XLT-2-5	84"*		47

ROLL DISPENSER

- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish
- Accommodates Different Size Rolls
- Fits All AMD Frames/Front or Back
- Two 6" Roll Stops Included
- Slide In U-Bracket Requires No Tools To Change Roll

No.	Model #	Size	Color	Wt. Lbs.
201	XRD-1-1	36"	Black	13
202	XRD-1-2	48"		14
203	XRD-1-3	60"		15
204	XRD-1-4	72"		16
205	XRD-1-5	84"		17

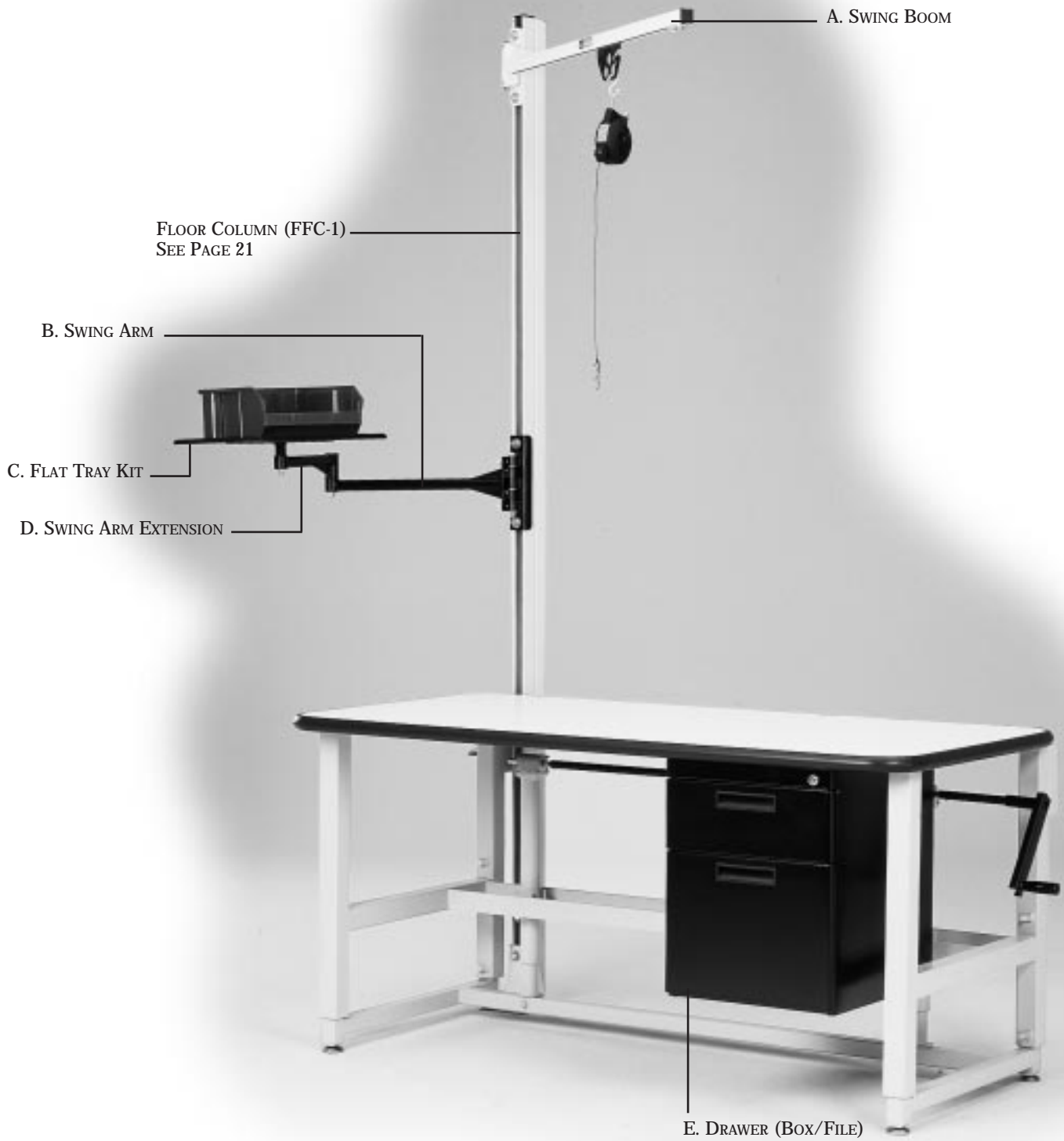


ROLL STOP (Additional roll stops for multiple rolls)

No.	Model #	Size	Color	Wt. Lbs.
206	XRS-1	6"	Black	1



ACCESSORIES





A. SWING BOOM

- Allows Proper Tool Movement Over Worksurfaces
- 30 Lb. Capacity
- Includes Trolley and End Stop

No.	Model #	Size	Color	Wt. Lbs.
207	XSB-1-1	30"	Beige	6.5
208	XSB-1-2	36"		7.5

Note: Order Swing Boom according to worksurface depth.

B. SWING ARM

- 50 Lb. Capacity
- Easily Adjustable On Workstation Frames

No.	Model #	Size	Color	Wt. Lbs.
209	XSA-1	18"	Black	6

C. FLAT TRAY KIT

- 50 Lb. Capacity
- Holds Monitors/Instrumentation
- Includes XSA-1 Swing Arm

No.	Model #	Size	Color	Wt. Lbs.
210	XFT-3	15"W 15"D x 1/2"Lip	Black	13

D. SWING ARM EXTENSION

- 25 Lb. Capacity
- Attaches To Swing Arm (Above)

No.	Model #	Size	Color	Wt. Lbs.
211	XES-1	8"	Black	3

E. DRAWER (BOX/FILE)



- One 6" And One 12" High Drawer In A Single Unit
- One Key Lock Secures Both Drawers
- For Use On Any Size AHT-2 or APT-HA Base, or Other Bases With a Minimum 36" Deep Worksurface
- Cannot Be Used In Combination With XSF-3 Lower Shelves

No.	Model #	Size	Color	Wt. Lbs.
212	XDC-1	15"W 18"D x 19"H	Black	32

DRAWER (FILE)



- One 12" High Drawer
- Key Lock Secures Drawer
- For Use On Any Size AHT-2 or APT-HA Base, or Other Bases With a Minimum 36" Deep Worksurface

No.	Model #	Size	Color	Wt. Lbs.
213	XDF-1	15"W 18"D x 13"H	Black	23

DRAWER (BOX)



- One 6" High Drawer
- Key Lock Secures Drawer
- For Use On Any Size AHT-2 or APT-HA Base, or Other Bases With a Minimum 36" Deep Worksurface

No.	Model #	Size	Color	Wt. Lbs.
214	XDB-1	15"W 18"D x 7"H	Black	13

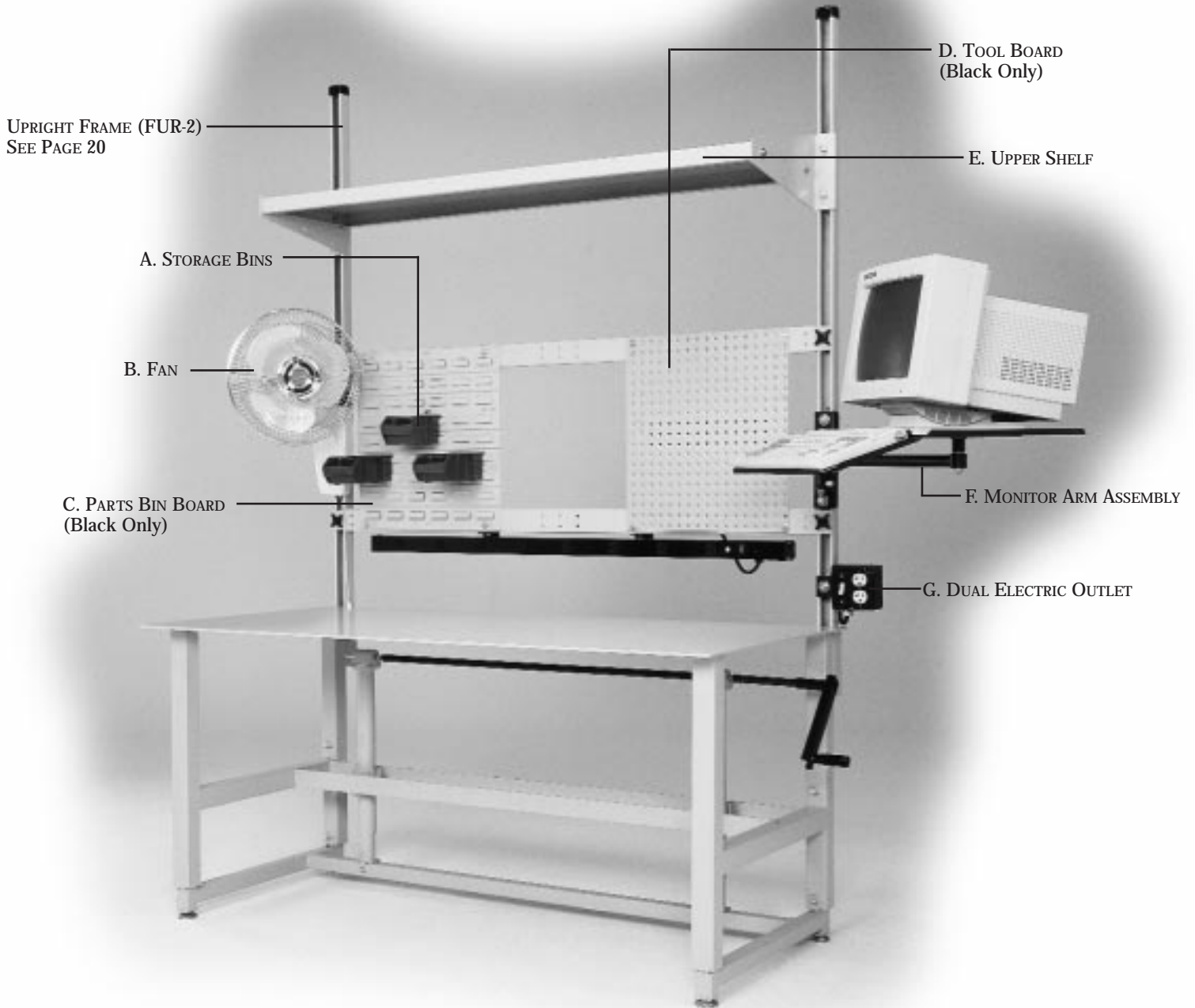
DRAWER (PENCIL)



- Three Compartment Front – Open Storage In Back
- Formed From Durable Plastic

No.	Model #	Size	Color	Wt. Lbs.
215	XDP-1	21"W 16"D x 3"H	Black	3

ACCESSORIES





A. STORAGE BINS

- For Use On Part Bin Boards (See Below) And Part Bin Rails (P. 23)
- Durable Plastic

No.	Model #	Size	Color
216	ASB-205	4-1/2"L x 4-1/8"W x 3"H	Blue
217	ASB-210	5-1/2"L x 4-1/8"W x 3"H	
218	ASB-220	7-1/2"L x 4-1/8"W x 3"H	
219	ASB-230	11"L x 5-1/2"W x 5"H	
220	ASB-240	14-3/4"L x 8-1/4"W x 7"H	
221	ASB-250	14-3/4"L x 16-1/2"W x 7"H	
222	ASB-260	18"L x 11"W x 10"H	

B. FAN

- 12" - Three Speed - Oscillating
- Adjustable Head Angle

No.	Model #	Size	Color	Wt. Lbs.
223	XOF-1	12"	White	7

C. PARTS BIN BOARD

- Mounts On Two Universal Cross Bars
Universal Cross Bars (XCB-2) Are Sold Separately (P. 25)
- Conveniently Hang Storage Bins

No.	Model #	Size	Color	Wt. Lbs.
224	XBB-1-1	17" x 19"	Black	5.5
225	XBB-1-3	36" x 19"		11

D. TOOL BOARD

- Mounts On Two Universal Cross Bars
Universal Cross Bars (XCB-2) Are Sold Separately (P. 25)
- Hang Items From Standard 1/4" Pegboard Hooks

No.	Model #	Size	Color	Wt. Lbs.
226	XPB-1-1	17" x 19"	Black	3
227	XPB-1-2	26" x 19"		5

E. UPPER SHELF

- 300 Lb. Capacity
- 16 Gauge (1/16") Welded Steel Construction
- Durable Powder Coat Finish
- 14" Deep With A 1 1/2" Lip On One Side
- Position Flat Or 15° Forward Or Back

No.	Model #	Fits Size	Color	Wt. Lbs.
228	XSF-1-1	36"	Beige	17
229	XSF-1-2	48"		21
230	XSF-1-3	60"		25
231	XSF-1-4	72"		29
232	XSF-1-5	84"		33

F. MONITOR ARM ASSEMBLY

- Includes Swing Arm, Flat Tray And Keyboard Tray
- 50 Lb. Weight Capacity

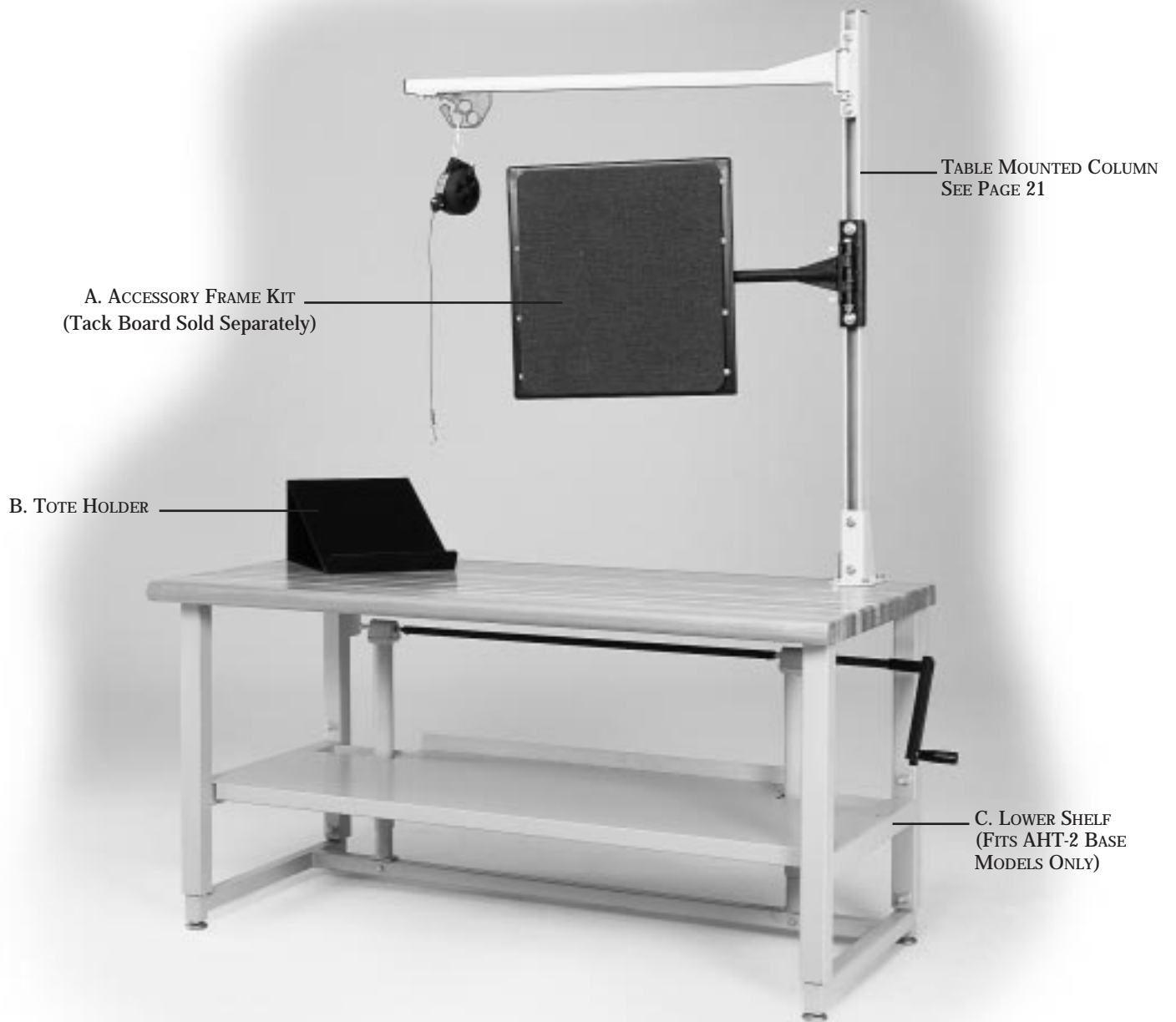
No.	Model #	Size	Color	Wt. Lbs.
233	XMA-2	Swing Arm-18" Flat Tray-15"W Keyboard Tray- 15° Tilt 9" x 20"	Black	18

G. DUAL ELECTRIC OUTLET

- Two Outlets Of 120 Volt Grounded Power
- One Outlet Switched
- Ten Foot Cord

No.	Model #	Color	Wt. Lbs.
234	XEX-1	Black	3

ACCESSORIES



A. ACCESSORY FRAME KIT

- 50 Lb. Weight Capacity
- Use To Mount 17" x 19" Accessory Boards
- Includes XSA-1 Swing Arm

No.	Model #	Frame Size	Color	Wt. Lbs.
235	XAF-3	17"W x 19"H	Black	17.5

B. TOTE HOLDER

- Use To Hold Totes At 35° Angle
- Attaches To Swing Arm (P. 27) Or Rests On Any Worksurface

No.	Model #	Size	Color	Wt. Lbs.
236	XTH-2	12"Wx15"Dx2"Lip	Black	9

C. LOWER SHELF

- 300 Lb. Capacity
- 16 Gauge (1/16") Welded Steel Construction
- Durable Powder Coat Finish
- Fits AHT-2 Base Models Only
- Custom Sizes Available

No.	Model #	Fits Size	Color	Wt. Lbs.
237	XSF-3-2	48"	Beige	21
238	XSF-3-3	60"		30
239	XSF-3-4	72"		36
240	XSF-3-5	84"		42

CPU HOLDER

- Adjustable Steel Frame
- Mounts Under Wood Or Formica Tops
- Mounting Screws Included

No.	Model #	Style	Color	Wt. Lbs.
241	XCP-1	Vertical	Black	7.5



COMPUTER KEYBOARD TRAY

- Retracts Under Worksurface

No.	Model #	Size	Color	Wt. Lbs.
242	XKT-2	17 3/4" In-Out	Black	6



LAZY SUSAN

- Two Steel Plates (.25" Thick)
- 24" Diameter
- 1" Ball Transfers

No.	Model #	Style	Color	Wt. Lbs.
243	XLS-1	Heavy Duty W/O Stop	LT	35
244	XLS-2	Heavy Duty With Stop	LT	38



ORGANIZERS/COMPUTER STANDS

INDUSTRIAL ORGANIZER

No.	Model #	Size	Color	Wt. Lbs.
245	FSF-2-1	36" Frame	Beige	100
246	FSF-2-2	48" Frame		102
247	FSF-2-3	60" Frame		104
248	FSF-2-4	72" Frame		106
249	FSF-2-5	84" Frame		108

- Freestanding For Use Over Existing Worksurfaces Or Conveyors
- Mounting Track Front And Back To Position Accessories
- 94" Overall Height
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish



Shown with optional accessories.

INDUSTRIAL COMPUTER STAND

No.	Model #	Size	Color	Wt. Lbs.
250	ICS-1-1	24" W	Beige	75
251	ICS-1-2	36" W		85

- Bi-Level Design For Monitor And Keyboard
- Lower Shelf For Printer Or Storage
- 16 Gauge (1/16") Welded Steel Construction
- Durable Powder Coat Finish



HOODED COMPUTER STAND

No.	Model #	Size	Color	Wt. Lbs.
252	HCS-1	30"W x 22"D x 25"H	Beige	140
253	HCS-2 (With Lower Shelf)			144

- Protects Computer/Monitor From Dust And Particles
 - 67" Overall Height
 - 11 (1/8") Gauge Welded Steel Construction
 - Durable Powder Coat Finish
 - Protects Computer/Monitor From Dust and Particles
- Note:** Optional Computer Keyboard Tray Sold Separately. (P. 31)



Shown with optional keyboard tray

STANDS & CARTS

ADJUSTABLE TOTE STAND

No.	Model #	Size	Color	Wt. Lbs.
254	ATS-B	Base	Beige	30
255	ATS-F	20" x 21" Flat		10
256	ATS-30	20" x 21" Angle - 30°		14
257	ATS-45	20" x 21" Angle - 45°		14

- 125 Lb. Capacity
- Base Holds Lightweight Aluminum Trays
- Base Height Adjustment Range - 24" (12" to 36")
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish



Note: Base Shown with optional Flat Tray.

ANGLED TOTE STAND

No.	Model #	Size	Color	Wt. Lbs.
258	FTS-1	30"H x 20"D x 18"W	Beige	35

- 250 Lb. Capacity
- 30° Angled Steel Tray 20" x 18" x 2"
- Lower Shelf For Storage
- Custom Sizes Available
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish



INDUSTRIAL CART

No.	Model #	Size	Color	Wt. Lbs.
259	FIC-1	20"W x 36"L x 35"H	Beige	52

- 500 Lb. Capacity
- 4" Rubber Casters - 2 Rigid, 2 Swivel/Locking
- Custom Sizes Available
- 11 Gauge (1/8") Welded Steel Construction
- Durable Powder Coat Finish



TERMS OF SALE

DAMAGED OR LOST FREIGHT

Both title, and risk damage or loss, pass to the Buyer upon AMD's delivery of products to a carrier. All shipments should be carefully examined before their acceptance. Any damage or loss should be noted on the Bill of Lading at the time of delivery, with the carrier being given immediate notice thereof. AMD will not be responsible for products damaged or lost in transit. The Buyer is solely responsible for providing carriers with timely notice of any damage or loss occurring in transit, and for pursuing all claims against carriers for any such damage or loss.

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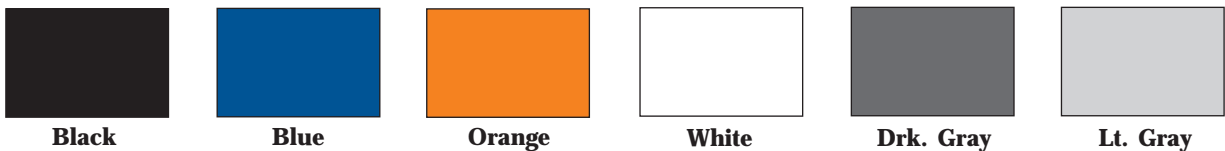
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10% Additional Charge For Items Powder Coated In The Following Colors:





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