

AGXV Automatic Maximum Performer HVLP Spray Gun AGX Automatic Conventional Spray Gun

TYPE

AGXV Automatic Maximum Performer HVLP Spray Gun

Designed for use with robots, automatic machines and stationary mounting, the AGXV Automatic Maximum Performer spray gun is built to withstand the harsh conditions common to automatic spray finishing applications.

- Abrasive fluid packing available as an option for more abrasive coatings.
- Detachable spray head for fast needle packing replacement.
- Circulating capability standard.
- Optional remote fan control.

Ordering Information

The AGXV Automatic Maximum Performer spray gun is available with the following air cap and fluid tip set-ups, factory assembled for immediate delivery.

Part	No.
AGXV-540-33AFF*	AGXV-541-46FX*
AGXV-540-33AFX*	AGXV-541-83E*
AGXV-541-46FF*	AGXV-543-46FX**

These guns with fluid tip and needle can be ordered separately without air cap and retaining ring.

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Part	NO.

* Standard tips and needles are stainless steel.

** Includes 300-grade stainless steel with U.H.M.W. polyethylene seat in fluid tip.

AGX Automatic Conventional Spray Gun

Built to withstand the rigors of high-speed production lines and harsh finishing conditions, the AGX automatic air spray gun is engineered for rugged reliability. Designed for use with industrial robots, reciprocators and stationary mounting, the AGX spray gun's compact size allows mounting in tight areas.

- Simplified gun design for greater reliability and ease of maintenance.
- AGX-550 spray gun comes with a stainless steel tip for use with many waterborne materials and chlorinated solvents. AGX-552 guns are specially equipped with carbolloy fluid tip and needle for use with water-mix materials and abrasives. AGX-553 guns include "premium" 300-grade stainless steel fluid tip with U.H.M.W. polyethylene insert (needle seat) and 300-grade stainless steel needle for use with mildly abrasive or corrosive materials. All AGX models include 300-grade stainless steel fluid passages.

Ordering Information

AGX spray guns are available with the following air cap and fluid tip set-ups, factory-assembled for immediate delivery.

 Part No.

 AGX-550-704E
 AGX-550-704FX

 AGX-550-704FF
 AGX-550-704FX

These guns with fluid tip and needle can be ordered separately without air cap and retaining ring.

Part	No.
AGX-550-E	AGX-552-D•
AGX-550-FF	AGX-552-EE•
AGX-550-FX	AGX-552-FF•
AGX-550-G	AGX-553-FF**
	AGX-553-FX**

• AGX-552 guns are specially equipped with carbolloy fluid tip and needle.

** Includes 300-grade stainless steel with U.H.M.W. polyethylene seat in fluid tip.

AGXV[™] Automatic Maximum Performer HVLP Spray Gun

Technical Specifications:

Body:	Machined aluminum
-	26 oz (728 gr) without mounting stud
	30 oz (840 gr) with mounting stud
Cylinder Air Pressure:	100 psi (7 bar) max., 50 psi (3 bar) min.
Air Inlet:	100 psi (7 bar) max., 1/4" NPS (M)
Fluid Inlet:	100 psi (7 bar) max., 3/8" NPS (M)
Wetted Parts:	300 Grade stainless steel tips & needles,
	stainless steel fluid passages
Feed Type:	Pressure feed
(Material Supply)	
Fluid Pressure:	100 psi (7 bar) max.
Mounting Stud:	3/4" dia.
Service Bulletin:	SB-2-628
Gun Repair Kit:	KK-4992-1
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Accessories

- **Remote Fan Control** (KK-4955) Permits remote adjustment of pattern size.
- Fluid Tip and Needle Sets Several kits are available for corrosive materials, primers and highly pigmented materials.
- **Mounting Clamp** (AGA-415) Clamps gun stud to rod, allowing gun rotation to any angle.
- Abrasive Fluid Seal Kit (KK-5017) Designed for use with abrasive materials.
- **Mounting Block Accessory Kit** (KK-5046) Allows mounting the gun onto a 1/2" rod.

Additional Accessories

Fluid regulators, fluid strainers, air control units, gun and hose cleaning equipment and other accessories also are available.

Chart 1 AGXV Air Caps—Patterns & Applications

	1	11
Air Cap #	Typical Pattern	Typical
(Complete No.)	Size & Shape*	Application
33A	9" (229 mm) long, tapered ends	Most common finishing materials
(JGHV-101-33A)	similar to 30 air cap	up to 12 oz./min. (360 cc)
46MP	11" (280 mm) long, straight-sided	Low VOC material
(JGHV-101-46MP)	similar to 704 air cap	12 to 16 oz./min. (360-480 cc)
83MP	13" (330 mm) long, straight-sided	Low VOC material
(JGHV-101-83MP)	similar to 765 air cap	17 oz./min. (510 cc) & above

*Actual pattern length dependent upon fluid tip (nozzle) ID, coating material flow rate, air pressure and fan pressure.



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AGX Automatic Conventional Spray Gun

Technical Specifications:

Body:		Machined aluminum
		26 oz. (728 gr) without mounting stud
C C		30.5 oz. (854 gr) with mounting stud
Cylinder Air Press	ure:	100 psi (7 bar) max., 50 psi (3 bar) min.
Air Inlet:		100 psi (7 bar) max., 1/4" NPS (M)
Fluid Inlet:		100 psi (7 bar) max., 3/8" NPS (M)
Wetted Parts:	AGX-550	300 & 400-grade stainless steel, PTFE
	AGX-552	300 & 400-grade stainless steel, Carbolloy,
		U.H.M.W. polyethylene
	AGX-553	300-grade stainless steel, U.H.M.W.
		polyethylene, PTFE
Feed Type:		Pressure feed
(Material Supply))	
Fluid Pressure:		100 psi (7 bar) max.
Mounting Stud:		3/4" dia.
Service Bulletin:		SB-2-624
Gun Repair Kit:		KK-4992-1

Accessories

- Convert to HVLP by changing the spray head, air cap and baffle. (See Service Bulletin SB-2-628.)
- Fluid regulators, fluid strainers, air control, gun and hose cleaning equipment and other accessories are also available.
- KK-5046 Mounting block kit for mounting gun on 1/2" rod.
- Fan control kit for remote operation (KK-4955)

Fluid Tip Orifice Sizes

Inch	mm
.110"	2.8
.086"	2.2
.070"	1.8
.070"	1.8
.055"	1.4
.042"	1.1
.028"	0.7
	.110" .086" .070" .070" .055" .042"

Chart 2 AGX Air Caps

1		
If this No. on Cap, Order	Ref. No. (2) Air Cap Less Retaining Ring	Ref. No. (1 & 2) Air Cap With Retaining Ring
24	AV-40-24	
30		MB-4039-30
58		AV-439-58
62		MB-4039-62HD
64		MB-4039-64HD
704	AV-1239-704	
765	AV-1239-765	
777	31767-777	
797	AV-1239-797	

Retaining ring required (MBC-368)